

Date: Monday, 04/02/2008 2:59:48 PM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.		<b>Drawing Name</b>	: D3183044 TO 042					
<b>Job Number</b>	: 37195								
<b>Estimate Number</b>	: 10804								
<b>P.O. Number</b>	:		<b>Part Number</b>	: D3183042					
<b>This Issue</b>	: 04/02/2008	<b>S.O. No.</b>	:		<b>Drawing Number</b>	: REWORK			
<b>Prsht Rev.</b>	: NC		<b>Project Number</b>	:					
<b>First Issue</b>	: / /		<b>Type</b>	: MACHINED PARTS		<b>Drawing Revision</b>	:		
<b>Previous Run</b>	: 37193		<b>Material</b>	:					
<b>Written By</b>	: 		<b>Due Date</b>	: 11/02/2008		<b>Qty:</b>	1	<b>Um:</b>	Each
<b>Checked &amp; Approved By</b>	: 								
<b>Comment</b>	:								

### **Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
REMOVE FROM STOCK: 1 X D3183-044-B36406 <i>B36400 in 200/200</i>		
2.0	D3183044	Bracket Assembly
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Bracket Assembly		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1		
trim to drwg D3183 rev.c to make a D3183-041 deburr if necessary		
4.0	QC5	INSPECT WORK TO CURRENT STEP
		
Comment: INSPECT WORK TO CURRENT STEP		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
id & stk using new B/N		
<i>h 08/02/06</i>		

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Drawing Name: D3183044 TO 042

Job Number: 37195

Part Number: D3183042

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

D00102/07

Job Completion



2008/2/06 ①

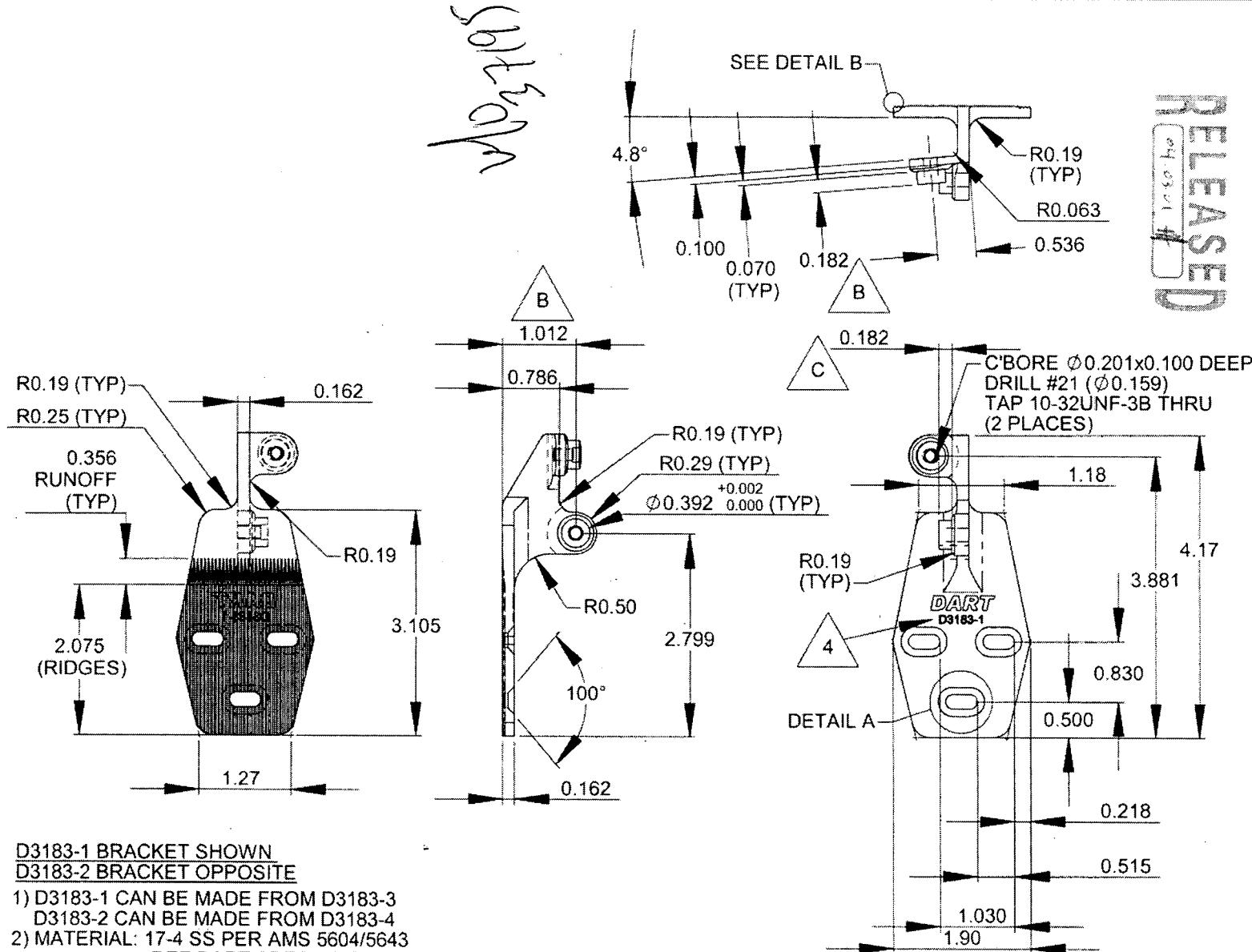
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D3183-1 BRACKET SHOWN  
D3183-2 BRACKET OPPOSITE

- 1) D3183-1 CAN BE MADE FROM D3183-3  
D3183-2 CAN BE MADE FROM D3183-4
- 2) MATERIAL: 17-4 SS PER AMS 5604/5643  
(REF DART SPEC. M17-4-B)  
MIN ULTIMATE STRENGTH = 150 ksi  
MIN YIELD STRENGTH = 100 ksi
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) ENGRAVE DART P/N & LOGO AS SHOWN
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES



		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DESIGN	DRAWN BY		
CHECKED	APPROVED	DRAWING NO.	
DATE	TITLE		REV. C
04.02.17	BRACKET ASSEMBLY		SHEET 2 OF 4
		SCALE	1:2